

Work Order ID 65786

Wednesday, January 26, 2011 7:42:52 AM

key blade



Item ID: D205-626-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Handle LH

Start Date: 1/26/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 1/28/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D205-626

Rev B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP

D205-626-011

CHG 002

Sublet

for BG 11-01-27
(1)

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/1/27 SP (12)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Sublet

*(-1
LH)*

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Page 2

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Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-626-011

Location: _____

PPP Rev: D

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/1/27 SP

11/01/27

MP
11-01-27

Picklist Print

Wednesday, January 26, 2011 7:42:49 AM

Page 1

Work Order ID: 65786

Parent Item: D205-626-011

Parent Item Name: Heli-Access-Handle LH



Start Date: 1/26/2011

Required Date: 1/28/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B Reformat 00-03-03 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2480-011		Manufactured	No			110	Each	0.0000					
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Handle Weldment LH

AN526C632R7		Purchased	No			110	Each	194.0000					
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Screw

Location

Loc Qty

Loc Code

ST326

194

112385

194

AN960JD6	NAS1149DN632J	Purchased	No			110	Each	419.0000					
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Washer

Location

Loc Qty

Loc Code

ST347

419

104537

419

MS21042L06		Purchased	No			110	Each	255.0000					
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Nut

Location

Loc Qty

Loc Code

ST300

55

116082

55

ST301

200

116549

200

1
B65600 11/1/27 sp

6
11/1/27 sp

6
11/1/27 sp

6
11/1/29 sp (R)

115-24-21

116082

DART

DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD. VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D205-626	REV. B SHEET 1 OF 2
DATE 96:05:14		TITLE HELI-ACCESS-HANDLE SCALE	
B	BW	96.08.14	ADD RIGHT HAND HANDLE

REFERENCE ONLY

Qty -011	Qty -012	Part Number	Description
X		D205-626-011	DOOR HANDLE KIT LH
	X	D205-626-012	DOOR HANDLE KIT RH
1		D2480-011	HANDLE ASSEMBLY
	1	D2480-012	HANDLE ASSEMBLY
6	6	AN526C632R7	SCREW
6	6	AN960JD6	WASHER
6	6	MS21042L06	NUT

GENERAL NOTES:**1. COMPATIBILITY**

COMPATIBILITY OF THIS INSTALLATION WITH THE AIRCRAFT IS THE RESPONSIBILITY OF THE INSTALLER. ENSURE THAT THIS INSTALLATION DOES NOT CONFLICT WITH A PREVIOUS MODIFICATION.

2. DAILY INSPECTION

CHECK PHYSICAL INTEGRITY AND SECURITY OF THE HANDLE(S) AND ENSURE THAT IT IS SECURELY ATTACHED.

3. WORKMANSHIP

UNLESS OTHERWISE STATED, ALL WORKMANSHIP SHOULD BE TO THE STANDARD SET BY THE AIRCRAFT MAINTENANCE MANUAL.

4. WEIGHT AND BALANCE

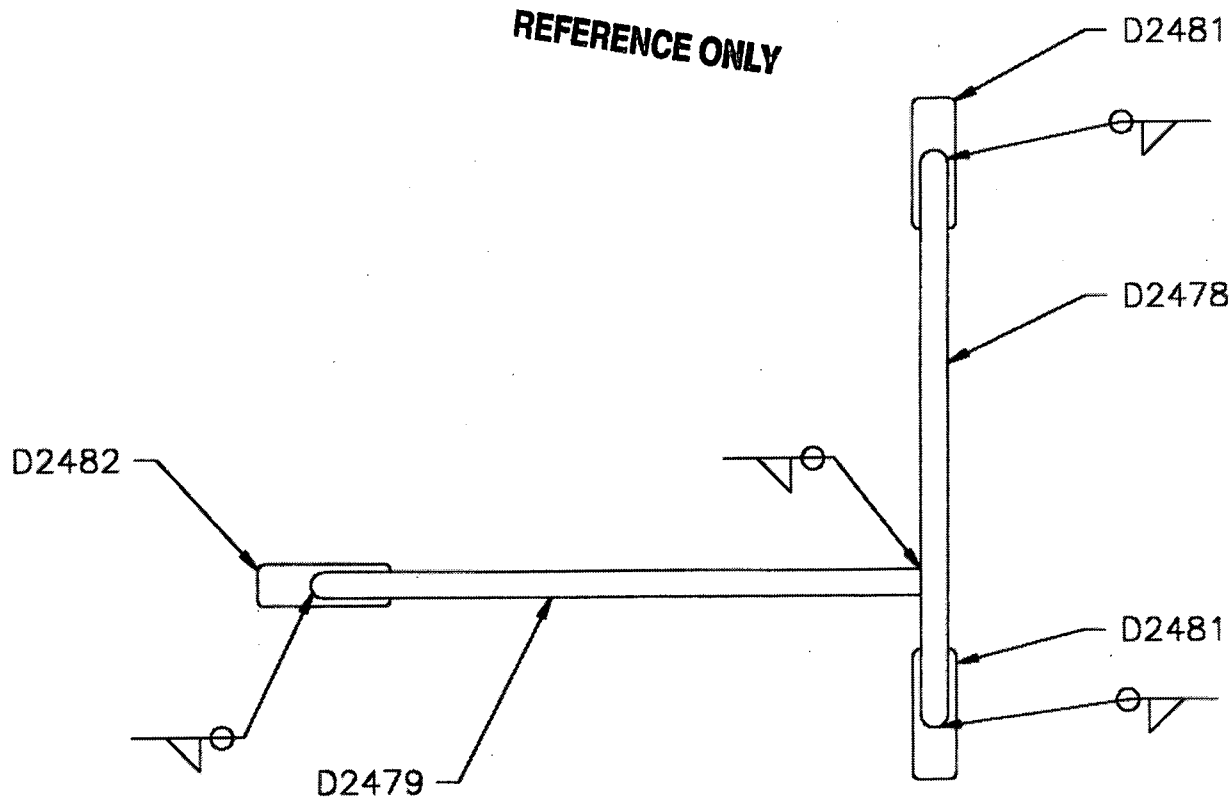
LATERAL				LONGITUDINAL	
Installation	weight	Arm	Moment	Arm	Moment
D205-626-011 LEFT SIDE	1.3 lb .590 Kg	-46.5 in -1.18 m	-60.45 in-lb -0.697 m-Kg	87.2 in 2.21 m	113.36 in-lb 1.31 m-Kg
D205-626-012 RIGHT SIDE	1.3 lb .590 Kg	46.5 in 1.18 m	60.45 in-lb 0.697 m-Kg	87.2 in 2.21 m	113.36 in-lb 1.31 m-Kg



DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	MIKE M	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
BW	BW	D2480	SHEET 1 OF 1
DATE		TITLE	SCALE
96:05:14		HANDLE WELDMENT ASSEMBLY	6:1
A1	05.06.23	ADDED POWDER COAT	

RELEASED
96/10/02 DS

REFERENCE ONLY



D2480-011- LH SHOWN
D2480-012 RH OPPOSITE

NOTES:

- 1) WELD PER TEMPLATE DT 2480 WG PER QSI 004
A1 2) POWDER COAT WHITE GLOSS (REF: 4,3,5,2) AS PER QSI 005